RECENT DEVELOPMENTS IN BIOLOGICAL NUTRIENT REMOVAL



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Goudkoppies WWTP, South Africa (1975)

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THE DRIVER OF AS SIZE

- Sludge age (SRT) is defined by slowest growing organisms in AS system.
- These are the autotrophic nitrifiers.
- SRT must be long enough to sustain nitrifiers – this depends on maximum specific growth rate of nitrifiers (µ_{Am20}).

 Once SRT is defined, reactor volume, oxygen demand and clarifier area are defined by organic and hydraulic loads and AS sludge settleability.

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REDUCING AS SIZE

- If nitrification can be achieved at shorter SRT and
- Solid/liquid separation made less sensitive to sludge settleability....
- then AS system size (footprint) and energy consumption can be decreased.
- The pursuit of these two goals have led some remarkable inventions and discoveries in BNR technology.
- No doubt, many more will follow.
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 Developments in BNR

BNR DEVELOPMENTS

- (1) Integrated fixed film AS (IFAS)
- (2) External nitrification BNR.
- (3) Membrane solid/liquid separation.
- (4) Aerobic granulation AS
- (5) Short circuiting ND "Nitrite shunt"
- (6) Mainstream Anammox.
- These 6 inventions and discoveries will be briefly presented.

(1.1) IFAS



With integrated fixed film AS, plastic media are added to the aerobic reactor. Nitrifiers grow on media and..... so are not wasted with surplus sludge. This makes suspended sludge SRT shorter than fixed media SRT. Nitrifiers are sustained in ND system at suspended SRT < minimum for

nitrification.

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(1.2) IFAS





SRT Vs Temperature



(1.3) IFAS



 Halving suspended sludge SRT can halve reactor volume or double organic load (depending on WW characteristics)
 And decrease oxygen (energy) demand.

2.1 BIO-FILTER AND BNR PLANT

- Some WWTP are extended by adding BNR AS to existing trickling filter (TF) plants.
- Discharging TF effluent to AS is NOT GOOD.
- TFs rob AS of strength (organics) and do not he AS with weakness (nitrification).





2.2 EXTERNAL NITRIFICATION

- Instead full (settled) WW flow is discharged to anaerobic reactor of BNR for organics removal.
- After anaerobic, solids are separated and returned to AS.
- Supernatant is nitrified on TFs
- And returned to anoxic for denitrification and P uptake.





2.3 WITH EXTERNAL NITRIFICATION.....

- SRT can be halved to 6-8d nitrification no longer required – EBPR defines SRT.
- N&P removal achieved on full WW flow.
- Nitrification oxygen demand is obtained "free" in TFs – reduces oxygen demand in BNR.
- Nitrate reduces oxygen demand in BNR also.
- This saves as much oxygen as if 40% WW is bypassed to TFs.
- Demonstrated at full scale (Daspoort WWTP).

3.1 MEMBRANES (MBR)

- Membranes replace final clarifiers for solid/liquid separation.
- Membranes are placed in the activated sludge reactor.
- Solid/liquid separation becomes independent of sludge settleability





3.2 MEMBRANES (MBR)

- Insensitivity to activated sludge properties (settleability, flocculation, pin-point floc).
- No longer require clarifiers (less space).
- High reactor conc (8-12 gTSS/I) smaller biological reactor (less space).
- High quality effluent for reuse no tertiary filtration.
- Possibly disinfected effluent (0.01um dynamic pore size?).

3.3 MEMBRANES (MBR)

Variable anaerobic,
 anoxic and aerobic
 mass fractions in BNR
 systems with varying a-recycle ratio.

 Increasing a-recycle ratio increasing N removal.

 This flexibility is absent with clarifier BNRs





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3.4 MEMBRANES (MBR)

- BUT advantages come at a cost!
- (1) Higher aeration energy due to higher alpha value in aeration from higher reactor TSS concentration.
- (2) Controlling membrane fouling
- the higher the flux, the worse the fouling,
- the lower the flux, the more membrane area required.



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3.5 MEMBRANES (MBR)

- Design approach is finding optimum membrane flux for lowest total cost.
- As design membrane flux increases, capital cost decreases (fewer membranes)
- But operating cost increases (higher aeration, more cleaning).



4.1 GRANULAR AS

 By operating AS in a specific SBR mode, it gradually transforms to granules.





4.3 GRANULAR AS



- (1) Simultaneous inflow and overflow.
- (2) Aeration
- (3) Very fast settling.





4.2 GANSBAAI (SOUTH AFRICA) GRANULAR AS

COD in 800-10,000 ppm → COD out < 100 ppm / N in 150-200 ppm → N out < 10ppm P(dissolved) in 15-25 ppm → P out < 1.0 ppm / SS out < 20 ppm

3 Granular EBPR AS reactors

Inlet works (no PSTs)

Atlantic Ocean

NEREDA®

5.1 NITRITE SHUNT

- Nitrification proceeds in two steps:
- 1. NH₄⁺ to NO₂⁻ by AOB⁺
 2. NO₂⁻ to NO₃⁻ by NOB⁺
 Need 3.0 & 1.0 gO/gN



Denitrification also proceeds in two steps:
 1. NO₃⁻ to NO₂⁻ by FHO; needs 2gCOD/gN
 2. NO₂⁻ to N₂ by FHO; needs 3gCOD/gN

5.2 NITRITE SHUNT

- If NOBs (Step 2) can be stopped, ND takes place over NO₂⁻.
- ND over NO₂⁻ saves:
- 1 gO/gN nitrified and
- 2 gCOD/gN denitrified.
- Suppressing NOBs in reject water treatment is well understood, but replicating these conditions in mainstream ND is challenging,
- BUT, who knows, soon it may be standard. 12 Nov 2014
 Developments in BNR



5.3 NITRITE SHUNT

- Size and density differences between organism flocs/granules/groups are more important than differences in kinetic rates.
- Carefully sized screens can retain anammox and AOBs but waste almost all NOBs.



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6.1 MAINSTREAM ANAMMOX

 Anammox (ANX) bacteria use NH₄⁺ as e⁻ donor and NO₂⁻ as e⁻ acceptor forming N₂ gas.



- ANX have been successfully exploited for N removal from high N wastewater like AD reject water.
- ANX can grow in granules which are denser than activated sludge.

ANX accumulate in aerobic granular AS.



6.2 MAINSTREAM ANAM

light fraction Because ANX accumulate in the dense fraction of AS, they can be concentrated in BNR systems with hydro-cyclones and wasting the light fraction of the WAS.



Wett et al (2013) www.essdemon.com/libraries.files /Vancouver_Mainstream_Deammonification_Wett2.pdf 12 Nov 2014



Effluent dense fractior

her

vortex

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7.1 OTHER INVENTIONS

- Inventions outside the BNR system:
- (1) Source separation of urine without urine, N conc in WW decrease 80%, P conc 50% and micropollutants ~60%.
- This is low enough to not require ND.
- (2) Seawater toilet flushing and the SANI system – Sulphate reduction Autotrophic denitrification Nitrification Integrated developed here in Hong Kong.

7.2 CLOSURE

 Briefly presented six inventions and discoveries within BNR activated sludge that make footprint of this global workhorse of WWT smaller and more sustainable.

- (1) IFAS, (2) external nitrification, (3) MBR,
 (4) Granulation; (5) nitrite shunt and (6) mainstream anammox.
- These operate in freshwater BNR systems, but work is starting to see impact of salinity.

7.3 CLOSURE

- Which of these six do I think has the strongest future?
- I think.....
 - (4) Granulation and
 - (6) Mainstream anammox

 Granulation offers similar space saving as MBR without membranes and lower energy consumption.

 Mainstream anammox is easy to add to existing BNR plants.

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